



ENCRAFT INDIA PVT.LTD.  
 ADDRESS: WORKS: KHASRA NUMBER 1000-1001, BEEHIVE COLLEGE ROAD,  
 JAMANPUR, CENTRAL HOPE TOWN, SELAQUI INDUSTRIAL AREA,

CONTACT PERSON : VIRAG BAGADE

THE FOLLOWING SAMPLE(S) WAS/WERE SUBMITTED AND IDENTIFIED BY/ON BEHALF OF THE CUSTOMER AS :

SAMPLE DESCRIPTION : UPVC PROFILE  
 COLOUR : WHITE  
 MATERIAL : UPVC  
 PART/ REF.NO. : 32010090101  
 COUNTRY OF DESTINATION : INDIA  
 COUNTRY OF ORIGIN : INDIA  
 SAMPLE RECD ON : 12 Oct-2020  
 TESTING PERIOD : 12 Oct-2020 to 16-Oct-2020

TEST(S) REQUESTED : ROHS 10E

**CONCLUSION:** Based on the performed tests on submitted sample(s), the results of Cadmium,Lead,Mercury,Hexavalent chromium, Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs), Dibutyl Phthalate (DBP), Butyl benzyl Phthalate (BBP), Bis (2-ethylhexyl) Phthalate (DEHP), Diisobutyl Phthalates (DIBP) **Comply** with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU. .

Per Pro SGS India Private Ltd

**Authorized Signatory**  
**Kapil Patil**  
**Manager -RSL-HL/EE**

Email your Test Report Related Enquiries at: [Feedback.HLT@sgs.com](mailto:Feedback.HLT@sgs.com)



**Test Part Description:**

Product No.	Sample No.	Material Description	Remarks
1	1	UPVC PROFILE	--

Remarks:

- (1) 1mg/kg=0.0001%
- (2) MDL = Method Detection Limit
- (3) ND = Not Detected (<MDL)
- (4) - = not regulated

**RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU**

**Test Method:**

- (1) With reference to IEC 62321-5:2013, determination of Cadmium by ICP-OES.
- (2) With reference to IEC 62321-5:2013, determination of Lead by ICP-OES.
- (3) With reference to IEC 62321-4:2013+A1:2017 determination of Mercury by ICP-OES.
- (4) With reference to IEC 62321-7-2:2017, determination of Hexavalent Chromium by Colorimetric Method using UV-Vis and/or with reference to IEC 62321-5:2013, determination of Chromium by ICP-OES.
- (5) With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.
- (6) With reference to IEC 62321-8:2017, determination of Phthalates by GC-MS.



**Test result:**

Test Item(s):	Unit	Results	MDL	Limit
<b>Sample -1</b>				
Cadmium(Cd)	mg/kg	ND	5	100
Lead (Pb)	mg/kg	10	5	1000
Mercury (Hg)	mg/kg	ND	5	1000
Hexavalent Chromium (CrVI)	mg/kg	ND	8	1000
<b>Sum of PBBs</b>	mg/kg	ND	-	1000
Monobromobiphenyl	mg/kg	ND	50	-
Dibromobiphenyl	mg/kg	ND	50	-
Tribromobiphenyl	mg/kg	ND	50	-
Tetrabromobiphenyl	mg/kg	ND	50	-
Hexabromobiphenyl	mg/kg	ND	50	-
Pentabromobiphenyl	mg/kg	ND	50	-
Heptabromobiphenyl	mg/kg	ND	50	-
Octabromobiphenyl	mg/kg	ND	50	-
Nonabromobiphenyl	mg/kg	ND	50	-
Decabromobiphenyl	mg/kg	ND	50	-
<b>Sum of PBDEs</b>	mg/kg	ND	-	1000
Monobromodiphenyl ether	mg/kg	ND	50	-
Dibromodiphenyl ether	mg/kg	ND	50	-
Tribromodiphenyl ether	mg/kg	ND	50	-
Tetrabromodiphenyl ether	mg/kg	ND	50	-
Pentabromodiphenyl ether	mg/kg	ND	50	-
Hexabromodiphenyl ether	mg/kg	ND	50	-
Heptabromodiphenyl ether	mg/kg	ND	50	-
Octabromodiphenyl ether	mg/kg	ND	50	-
Nonabromodiphenyl ether	mg/kg	ND	50	-
Decabromodiphenyl ether	mg/kg	ND	50	-
Dibutyl phthalate (DBP)	mg/kg	ND	100	1000
Butyl benzyl phthalate (BBP)	mg/kg	ND	100	1000
Bis (2-ethylhexyl) phthalate (DEHP)	mg/kg	ND	100	1000
Diisobutyl Phthalates (DIBP)	mg/kg	ND	100	1000

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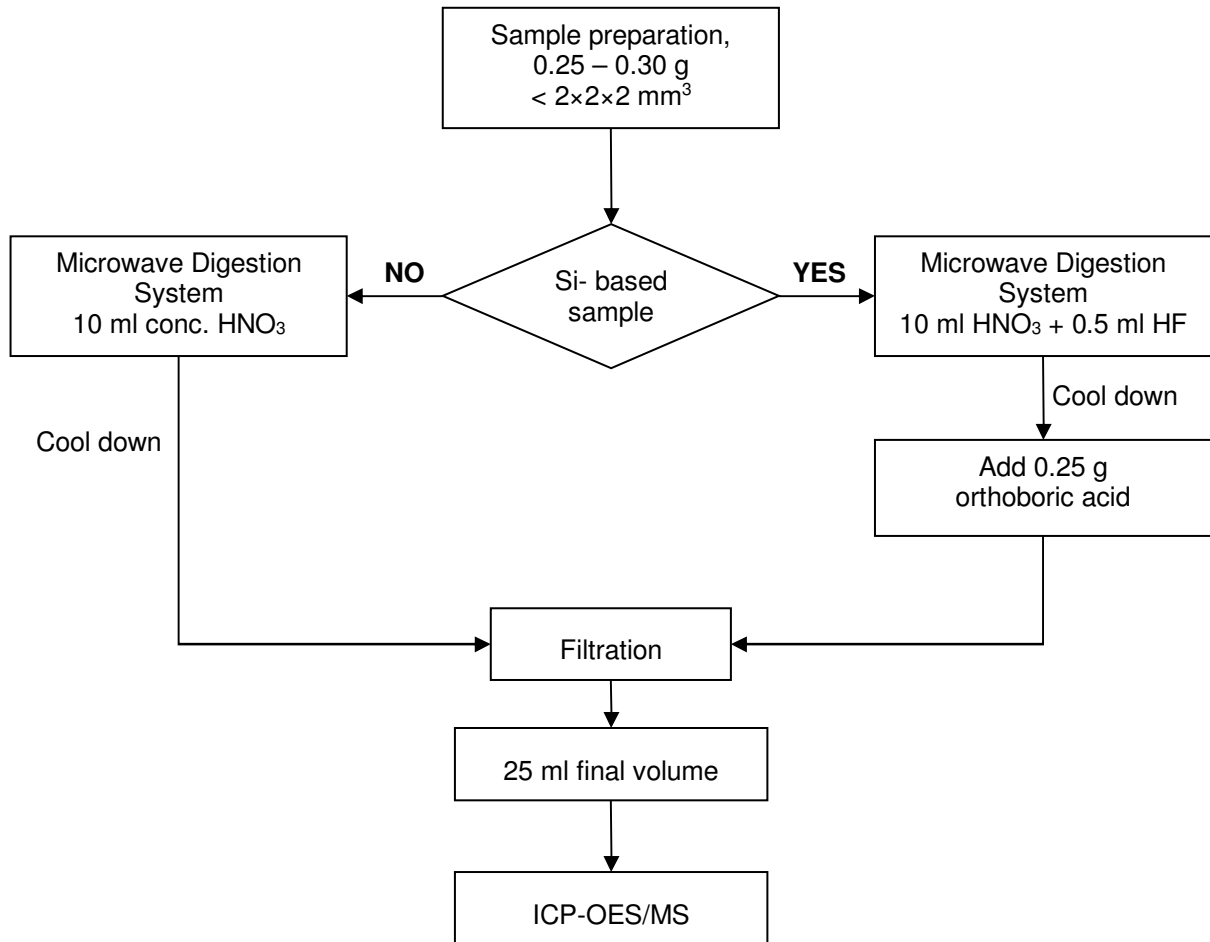


## Notes:

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863. IEC 62321 series is equivalent to EN 62321 series  
[http://www.cenelec.eu/dyn/www/f?p=104:30:1742232870351101:::FSP\\_ORG\\_ID,FSP\\_LANG\\_ID:1258637,25](http://www.cenelec.eu/dyn/www/f?p=104:30:1742232870351101:::FSP_ORG_ID,FSP_LANG_ID:1258637,25)
- (2) Test has been performed on composite parts as per client's request
- (3) The result of Hexavalent Chromium (Cr(VI)) is "ND" as the result of Chromium (Cr) is "ND", and confirmation test of Hexavalent Chromium (Cr(VI)) is not required.
- (4) If the Chromium (Cr) content is greater than the MDL of Hexavalent Chromium (Cr(VI)), confirmation test of Hexavalent Chromium (Cr(VI)) is required.
- (5) On 4 June 2015, Commission Directive (EU) 2015/863 was published in the Official Journal of the European Union (OJEU) to include the phthalates BBP, DBP, DEHP and DIBP into ANNEX II of the Rohs Recast Directive. The new law restricts each phthalate to no more than 0.1% in each homogeneous material of an electrical product.
- (6) The restriction of DEHP, BBP, DBP and DIBP shall apply to medical devices, including in vitro medical devices, and monitoring and control instruments, including industrial monitoring and control instruments, from 22 July 2021.
- (7) The restriction of DEHP, BBP, DBP and DIBP shall not apply to cables or spare parts for the repair, the reuse, the updating of functionalities or upgrading of capacity of EEE placed on the market before 22 July 2019, and of medical devices, including in vitro medical devices, and monitoring and control instruments, including industrial monitoring and control instruments, placed on the market before 22 July 2021.
- (8) The restriction of DEHP, BBP and DBP shall not apply to toys which are already subject to the restriction of DEHP, BBP and DBP through entry 51 of Annex XVII to Regulation (EC) No 1907/2006.



**Process Flow for analysis of metal contents in plastics, metals and electronic components sample**

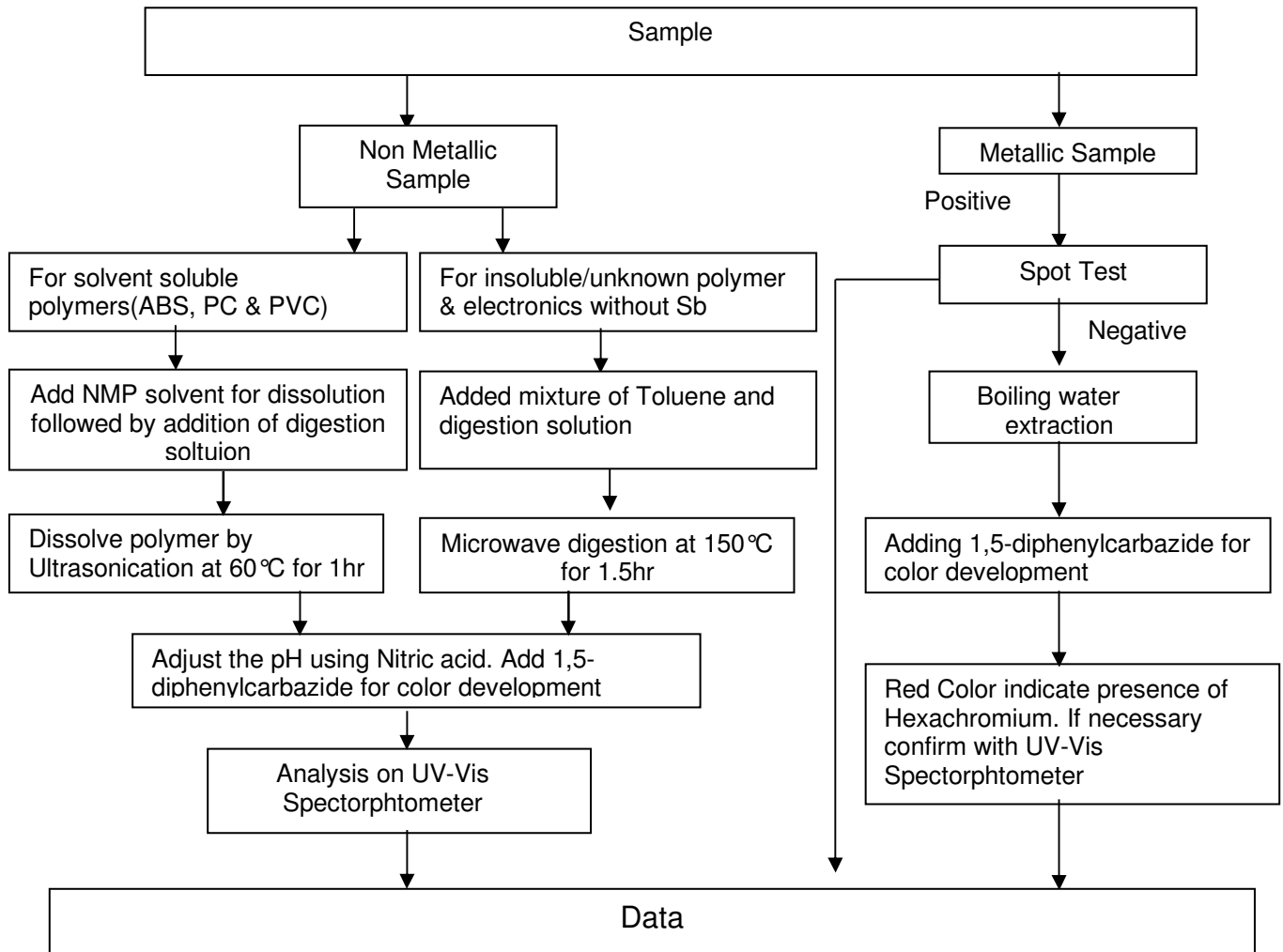


**Analyzed By : Md. Taqi**

**Checked By : Bikram Deo Ohdar**



**Process Flow for analysis of Hexachromium contents in plastics, metals and electronic components sample**

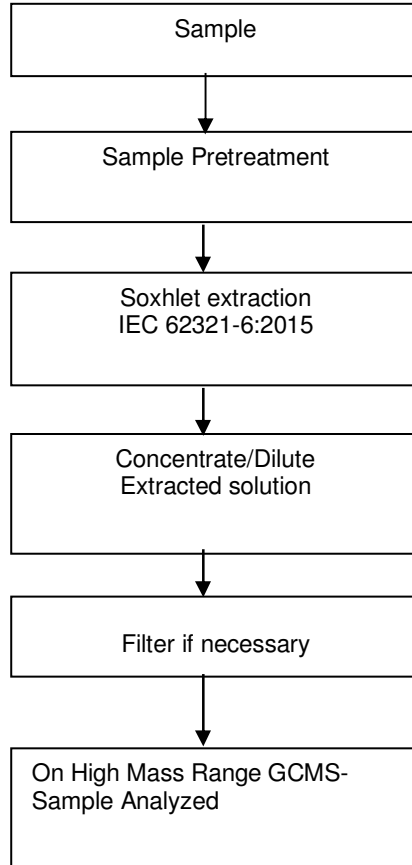


**Analyzed By:** Sanjit Mandal

**Checked By :** Bikram Deo Ohdar



**Process Flow for analysis of Flame Retardants in plastics, metals and electronic components sample**

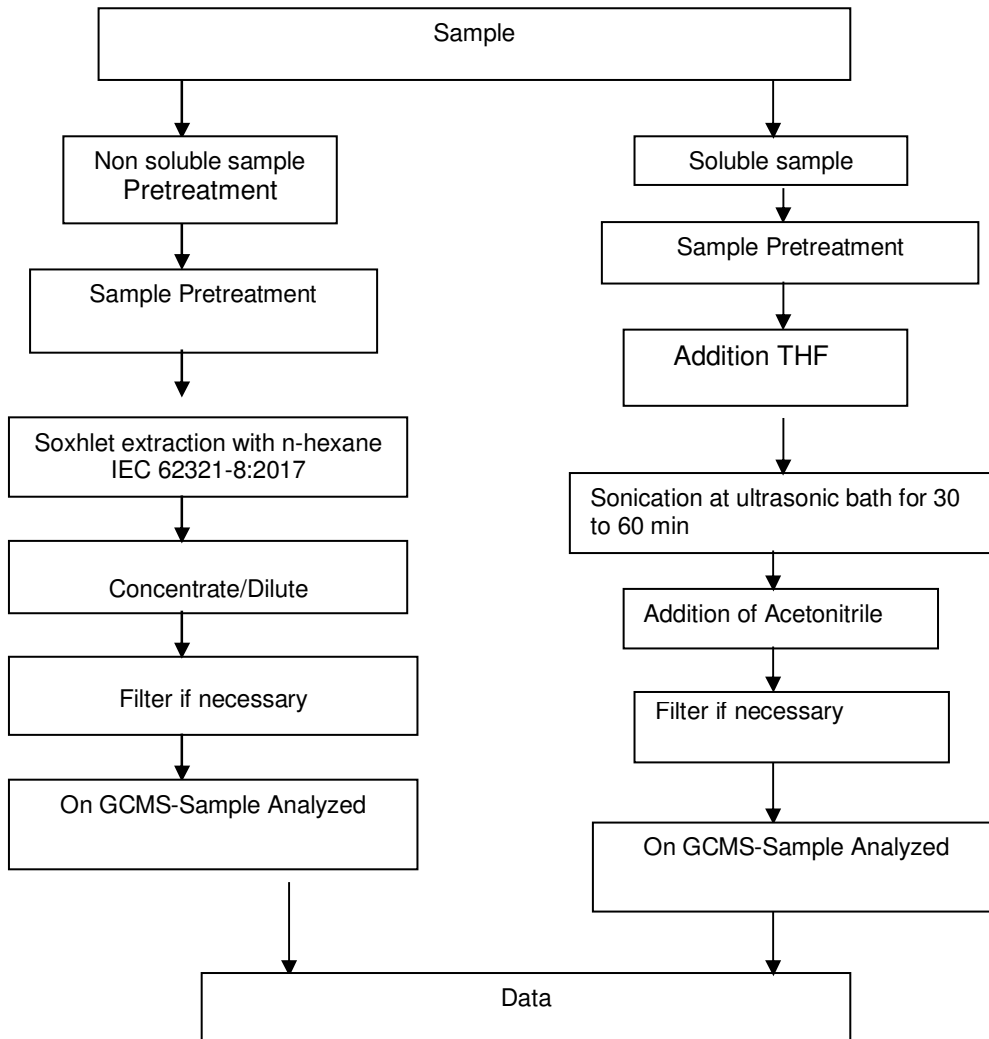


**Analyzed By:** Parvez Alam Siddiqui

**Checked By :** Vijai Chauhan



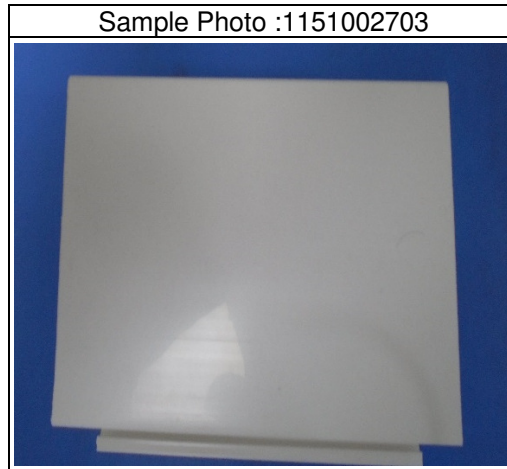
**Process Flow for analysis of Phthalates in Electrotechnical Product As per soxhelt Extraction or THF Extraction:**



**Analyzed By:** Parvez Alam Siddiqui

**Checked By :** Vijai Chauhan





SGS authenticate the photo on original report only

\*\*\* End of Report \*\*\*